

Work Order ID 111684

February-26-14 7:58:39 AM

111684

Page 1

Item ID: D066-1001-013 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bearpaw Installation, Large
 Start Date: 1/17/14 Start Qty: 5.00 *5* Cust Item ID:
 Required Date: 1/17/14 Req'd Qty: 5.00 *5* Customer:
 Reference:

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D066-1001	REV B

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD066-1001-013	CHG 00/2							

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
31
9-89

14-03-21

5x

MHT 14-03-12

68-6
EE
3VG

14-03-12

DAS
31
9-89

14-03-21

5x

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Item ID: D066-1001-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bearpaw Installation, Large

Start Date: 1/17/14 Start Qty: 5.00

5

Cust Item ID:

Required Date: 1/17/14 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D066-1001-013

Location: OB

PPP Rev: _____

SD SL 14-03-21

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 14-03-21

AD 14-03-21

Picklist Print

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Work Order ID: 111684

111684

Parent Item: D066-1001-013

D066-1001-013

Parent Item Name: Bearpaw Installation, Large

Start Date: 1/17/14

Required Date: 1/17/14

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A NEW ISSUE 13-10-30 JLM VERIFIED BY:DD IPP
REV:B 13.12.03 AS PER IIN REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3456-1 Washer		Manufactured	No				Each	242.0000	4	20		DAS 33 9-89	
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5x *D3456-1*

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST046

235

107629

12

111514

23

111782

100

113126

100

3x107629 ✓

3x111514 ✓

14x113126 ✓

D3556-1

Manufactured No

Each

32.0000

4 20

**

DAS
33
9-89

5x *D3556-1*

Clamp For R44 Bearpaw

DAS
31
9-89

Location

Loc Qty

Loc Code

ST457

32

110383

32

4x112606

16x110383

D3601-1

Manufactured No

Each

59.0000

8 40

**

DAS
33
9-89

5x *D3601-1*

Radius Block

DAS
31
9-89

Location

Loc Qty

Loc Code

ST056

59

109979

43

110349

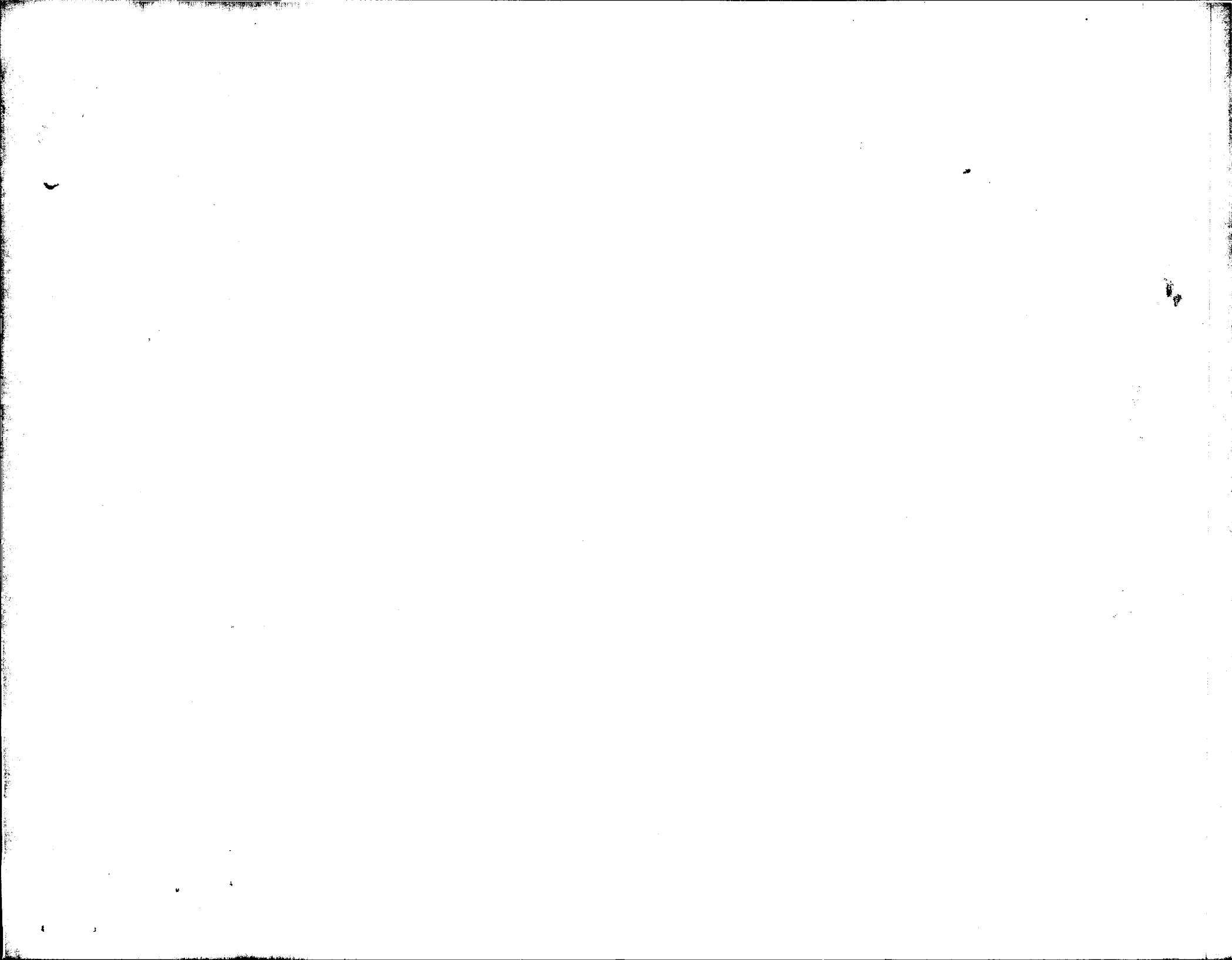
16

11x109979

16x110349

13x114405

14-03-12



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111684

Parent Item: D066-1001-013

D066-1001-013

Parent Item Name: Bearpaw Installation, Large

Start Date: 1/17/14

Required Date: 1/17/14

Start Qty: 5.00

Required Qty: 5.00

D4930-3 Manufactured No

Each 4.0000 2 10

5x *D4930-3*

Bearpaw

DAS
31
9-89

Location

Loc Qty

Loc Code

ST

4

110403

4

**

B 1123 56

DAS
33
9-89

D4952-041 Manufactured No

Each 6.0000 4 20

5x *D4952-041*

Wearplate Assembly

DAS
31
9-89

Location

Loc Qty

Loc Code

ST550

6

111146

6

**

10x 112230

DAS
33
9-89

10x 111149

D4953-1 Manufactured No

Each 13.0000 4 20

5x *D4953-1*

Cushion

DAS
31
9-89

Location

Loc Qty

Loc Code

ST451

13

109978

13

**

14x 112230

DAS
33
9-89

6x 109978

AN4-12A Purchased No

Each 107.0000 4 20

5x *AN4-12A*

Bolt

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

10

120423

10

ST356

97

M126105

47

M127817

50

**

126105

DAS
33
9-89

14-03-12

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Shop Packet Print

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Picklist Print

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111684

Parent Item: D066-1001-013

D066-1001-013

Parent Item Name: Bearpaw Installation, Large

Start Date: 1/17/14

Required Date: 1/17/14

Start Qty: 5.00

Required Qty: 5.00

AN4-15A Purchased No

Each

366.0000

4 20

5x ***AN4-15A***

Bolt

**

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

GA	100
120449	100
st357	266
m127817	266

Each

276.0000

4 20

5x ***AN4-16A***

Bolt

**

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FG	5
121541	5
ST357	150
M128324	150
ST515	121
M127817	121

Each

5,302.000

8 40

5x ***NAS1149D0463.I***

WASHER

**

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST294	902
M127693	902
ST510a	4400
M127813	1400
M127904	3000

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Shop Packet Print

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Parent Item: D066-1001-013

D066-1001-013

Parent Item Name: Bearpaw Installation, Large

Start Date: 1/17/14

Required Date: 1/17/14

Start Qty: 5.00

Required Qty: 5.00

MS21042L4

Purchased

No

Each

6,239.000

60

MS21042L4

Locknut

DAS

33

9-89

14-03-12

Location

Loc Qty

Loc Code

GA

48

m126333

48

ST314

32

m126275

32

ST509

6148

~~m127255~~

1148

m127813

2000

m128300

3000

ST518

11

m127376

11

DAS
31
9-89

127255

REFERENCE ONLY

DART AEROSPACE LTD.

DAS
31
9-89

14-03-21

IIN-D066-1001

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D066-1001-011	8.3 lb	0.0 in	0.0 in-lb	123.89 in	1028 in-lb
<i>Bearpaw Installation (Small)</i>	3.74 kg	0.0 m	0.0 m-kg	3.14 m	11.7 m-kg
D066-1001-013	9.8 lb	0.0 in	0.0 in-lb	124.98 in	1225 in-lb
<i>Bearpaw Installation (Large)</i>	4.41 kg	0.0 m	0.0 m-kg	3.17 m	14.0 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D066-1001-011	BEARPAW INSTALLATION (SMALL)
	X	D066-1001-013	BEARPAW INSTALLATION (LARGE)
4	4	D3456-1	Washer
4	4	D3556-1	Clamp
8	8	D3601-1	Radius Block
2		D4930-1	Bearpaw
	2	D4930-3	Bearpaw
4	4	D4952-041	Wearplate
4	4	D4953-1	Cushion
4	4	AN4-12A	Bolt
4	4	AN4-15A	Bolt
4	4	AN4-16A	Bolt
8	8	NAS1149D0463J	Washer
12	12	MS21042L4	Nut (or MS21042-4)

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Revision: **B**
Date: 13.11.13

